

Assembled furniture is heavy. Assemble at place of use.

# Chaise Lounge Cup Holder **Assembly Instructions**

Congratulations on the purchase of your Tropitone® Chaise Lounge Cup Holder. Read through all steps before fastening components together.

WARNING: Do not try to lift or flip components with only one person. Components may be heavy and awkward to handle, and may result in injury to persons or damage to property if not lifted properly. Safety Glasses must be worn when drilling holes in frame components.

**CAUTION:** When instructed to fully tighten screws, do not over tighten and strip the threads.

- ✓ Read through all steps before starting. assembly.
- ✓ Completely unpack all boxes and thoroughly check for items that may be individually wrapped.
- ✓ Check that all items listed in the Parts List are in your cartons.

### **Tools Required**

1/16" Hex Key 7/16" Combination Wrench

Measuring Tape 3/16" Hex Key

Power Drill Marking Pencil or Marker

17/64" Drill Bit Safety Glasses

# Chaise Lounge Cup Holder Parts List

(1) Elance Cup Holder Bracket

(2) #6-32 x 3/8" Cup Point Set Screws

(1) South Beach Cup Holder Bracket

(2) 1/4-20 x 1-1/2" Socket Head Cap Screws

(1) Large Cup - 3.48" ID (1) Small Cup – 2.70" ID (4) 1/4" Flat Washers

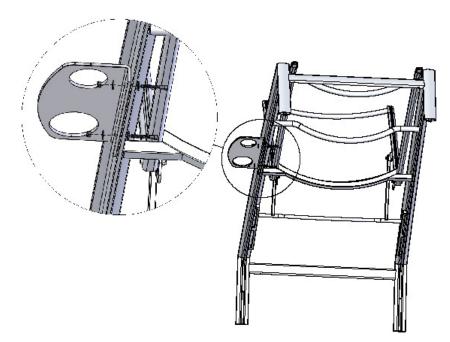
(2) 1/4-20 Locking Nuts

### Step 1 Drilling Chaise Cup Holder Assembly Holes

Locate the Right Side of the Chaise Lounge (right side when sitting in the chaise) that you will be installing the Cup Holder Bracket to.

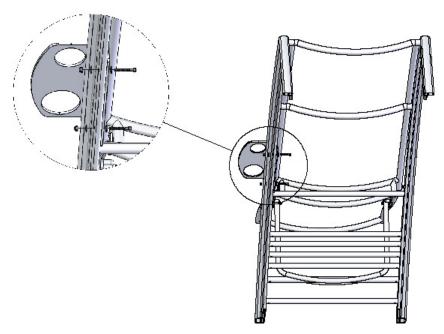
### **Elance Chaise Lounge**

Place the Elance Cup Holder Bracket (Straight) against the outside of the Chaise, tight to the underside of the top of the Side Rail. Using a Measuring Tape, measure 3-1/2" from the back end of the Cup Holder Bracket to the back end of the Seat Rail and make a mark through the assembly holes of the Bracket using a Pencil or Marker.



### **South Beach Chaise Lounge**

Place the South Beach Cup Holder Bracket (Angled) between the outside of the Seat Rail and the Side Rail of the Chaise, being sure that the Bracket is level with the Seat Rail. Using a Measuring Tape, measure 3-1/2" from the back end of the Cup Holder Bracket to the back end of the Seat Rail and make a mark through the assembly holes of the Bracket using a Pencil or Marker.



### Step 2 Drill Assembly Holes

Using a Power Drill, equipped with a 17/64" Drill Bit, drill both holes through the side of the Chaise.

**Note:** For ease of drilling, use a Hammer and Center Punch to dimple the assembly hole location in the center of the mark on the component to be drilled. The holes in the Cup Holder Bracket can also be used as a drill guide by clamping the Bracket into place and then drilling through the holes into the side of the Chaise.

# Step 3 Chaise Cup Holder Attachment

Align the Cup Holder Bracket with the drilled holes on the side of the Chaise.

Insert (2)  $\frac{1}{4}$ -20 x 1-1/2" Socket Head Cap Screws with (2)  $\frac{1}{4}$ " Flat Washers through the holes Cup Holder Bracket and into the holes in the Chaise. Install (2)  $\frac{1}{4}$ " Flat Washers onto the bolts followed by (2)  $\frac{1}{4}$ -20 Locking Nuts.

Fully tighten Screws and Locking Nuts (2) places.

Install the Large and Small Cups into the Cup Holder Bracket. Install (1) #6-32 x 3/8" Cup Point Set Screw into each end of the Cup Holder Bracket to secure the Cups to the Bracket.

Fully tighten Set Screws (2) places.

# Tropitone



### **MORE INFORMATION**

For care and cleaning instructions, refer to the Tropitone® Care, Maintenance, Safety & Warranty Information guide included with your furniture and available at www.tropitone.com/warranty.

Additional care information, "How To" videos and assembly instructions for Tropitone® Outdoor Furniture and Basta Sole® shade products are also available at our website.

If you have difficulty understanding any of the instructions and need assistance while assembling your Chaise Lounge Cup Holder, please call Tropitone's Customer Service Center at 949-951-2010.

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