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# DISTRICT PICNIC TABLE SERIES



## PORTABLE & SURFACE MOUNT PICNIC TABLE SERIES

### MAINTENANCE

Regular inspection and maintenance of all parts and fasteners is necessary. Tighten all bolts and nuts. Inspect tops, seats, legs, braces, and fasteners periodically for wear or vandalism. Replace broken or worn parts immediately or take equipment out of service until repairs are made. Use genuine Tropitone<sup>®</sup> replacement parts.

### ASSEMBLY PROCEDURES

To ensure proper assembly, it is suggested that you take adequate time to locate and identify each part. To prevent scratching of the finished pieces, we recommend this unit to be assembled on a clean, flat, surface with a drop cloth, allowing plenty of working room. **Also please read the instructions and study the sketches very carefully.** A little extra time spent before assembly will be well worth it in performing a complete, proper assembly. Please note that all parts have been pre-cut and pre-drilled.

During the assembly process leave all bolts and nuts “finger tight,” until the entire unit is completely assembled. This allows room for movement to level or adjust all seats, tops, benches, framework, and braces if necessary. **After final adjustment and leveling, permanently tighten all nuts, bolts, and fasteners.**

**WARNING:** The proper installation for Tropitone<sup>®</sup> products may depend upon many factors unique to the site, location, or use of a particular product. Consult with your contractor or other professional to determine your specific installation requirements.  
**Hardware for surface mount not included.**

**IMPORTANT:** Assemblers should be reasonably skilled in the assembly of commercial grade/heavy duty fabricated aluminum and steel equipment.

## MODEL NO. 4C1673N31, 4C1696O31

**STEP 1:** Place the top upside down on a flat prepared surface. Attach two legs to the inside of mounting bracket on the table with the tabs on each leg facing inward. Use one 5/16" x 1" hex head bolt, one 5/16" split washer, two 5/16" flat washers and one 5/16" nut per each leg.

**STEP 2:** Rotate legs upward. Join the tabs with brace and secure with a 5/16" x 1" machine screw, 5/16" flat washer, 5/16" split washer and 5/16" nut.

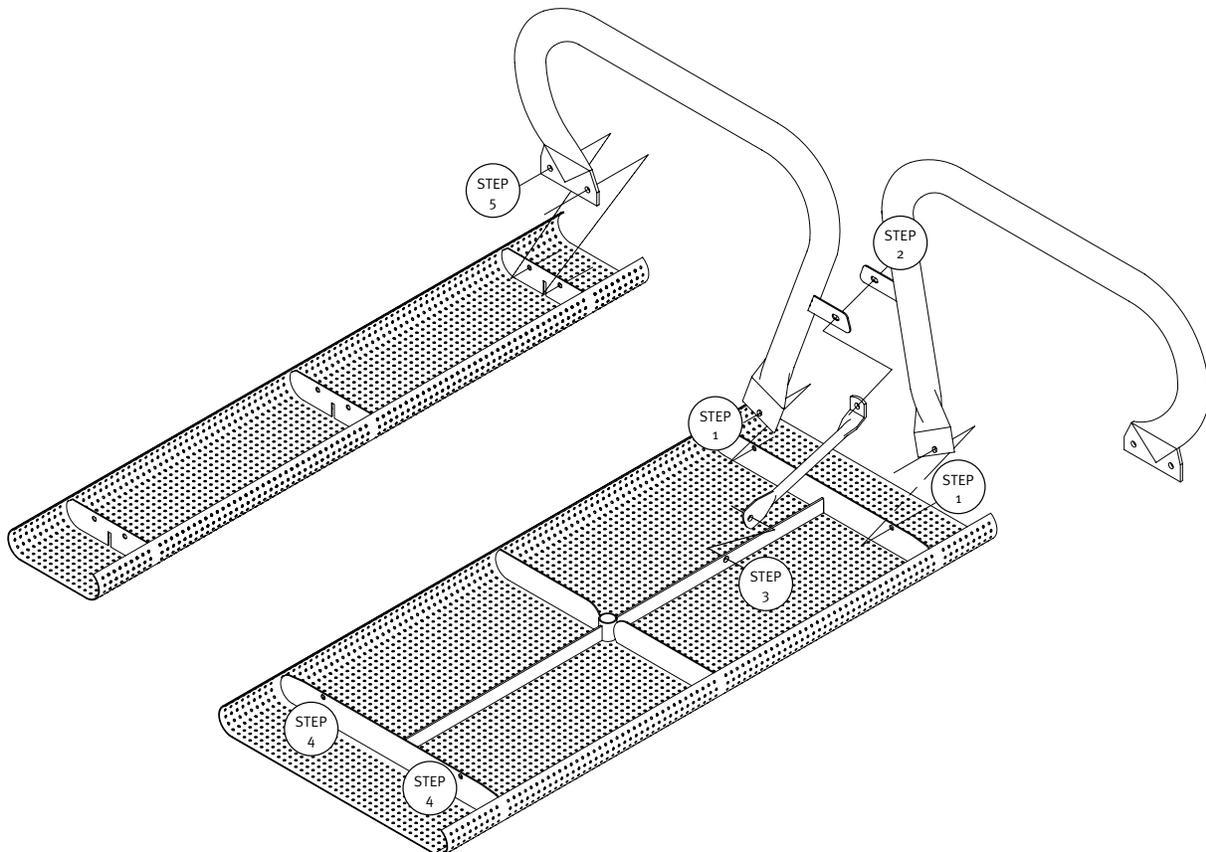
**STEP 3:** Attach the opposite end of the brace to the top's center support brace. Use one 5/16" x 1" hex head bolt, two 5/16" flat washers, 5/16" split washer, and one 5/16" nut.

**STEP 4:** Repeat STEP 1 to STEP 3 to assemble opposite side.

**STEP 5:** Attach the leg to the inside of the seat mounting bracket. Use two, per each end of the seat, two 5/16" x 1" hex head bolts, four 5/16" flat washers, two 5/16" split washers, and two 5/16" nuts. Repeat for other end of seat.

**STEP 6:** Repeat STEP 5 to assemble other seat.

**STEP 7:** Turn upright, level and tighten with proper tools.



# MODEL NO. 4C1642HF1, 4C1642HE1, 4C1642H91, 4C1642H01

**STEP 1:** Attach two legs to opposing ends of the center brace using one 5/16" x 3 1/2", machine screw, 5/16" nut, 5/16" split washer, and two 5/16" flat washers per each leg. Repeat to attach the remaining legs to the center brace .

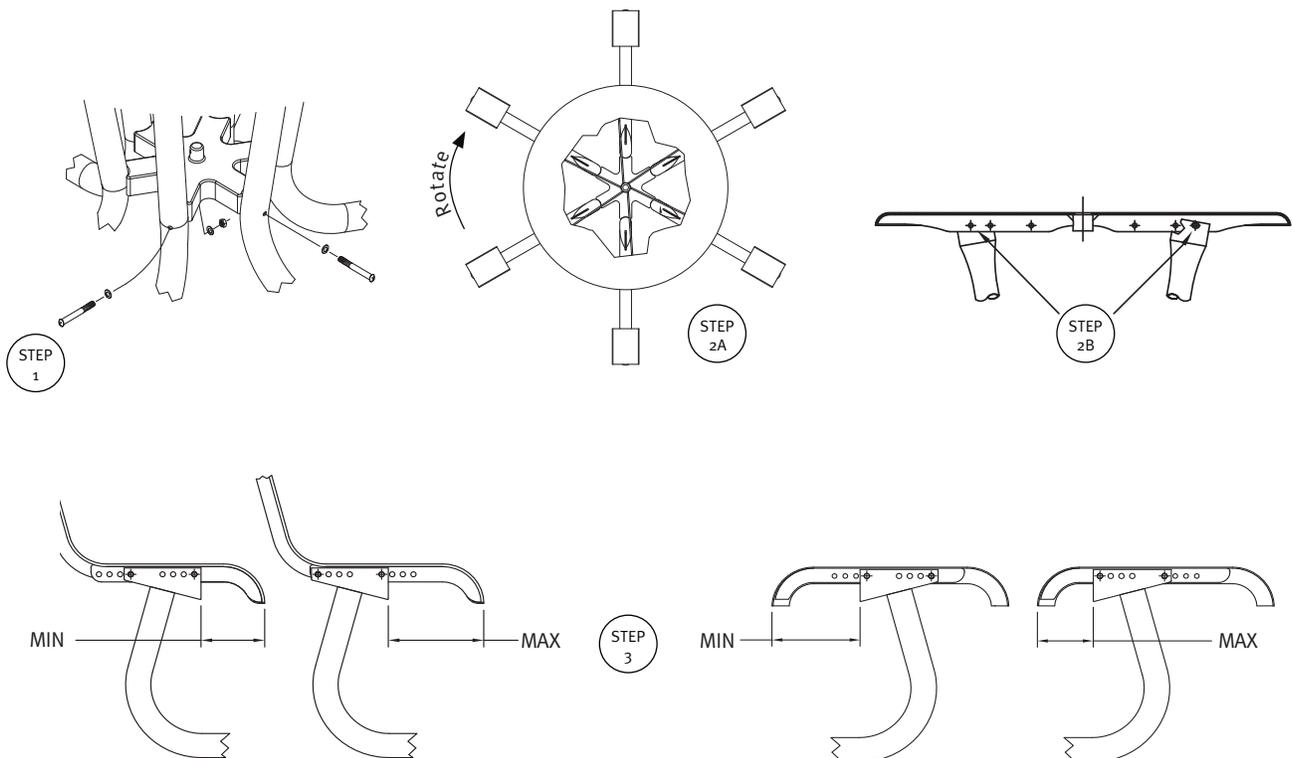
**NOTE:** On 5 Seat ADA unit, assemble one short leg and five u-legs.

**STEP 2:** Lift the top over the upper end of the legs, rotate to align the top's mounting brackets off-set side to each leg. (2A) Attach the legs to the top into the third mounting hole location (2B) from center of the table using one 5/16" x 1" hex head bolt, 5/16" nut, 5/16" split washer, and two 5/16" flat washers per each leg.

**STEP 3:** Attach one chair to the seat end of one leg. Align the leg's seat mounting plate to the inside of the chair's mounting brackets. Use four, per each chair: 5/16" x 1" hex bolt, 5/16" nut, 5/16" split washer, and two 5/16" flat washers. Repeat to attach the remaining chairs.

**STEP 4:** Level the seats and top, if necessary, and tighten all fasteners with proper tools.

**STEP 5 (OPTIONAL):** Prepare and place the foundation securement hardware in its new location. When the foundation securement hardware has been installed, place the unit in its chosen location and secure to the foundation using included brackets. Tighten all fasteners with proper tools.



## MORE INFORMATION

For care and cleaning instructions refer to the Tropitone<sup>®</sup> Care, Maintenance, Safety, & Warranty Information guide included with your furniture and available at [www.tropitone.com](http://www.tropitone.com) - click on Product Care.

If you have difficulty understanding any of the instructions and need assistance, please call Tropitone's Customer Service Center at 949-951-2010.

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Part R9T00029  
Rev 4/16  
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