
DISTRICT BENCH SERIES



PORTABLE & SURFACE MOUNT BENCHES

MAINTENANCE

Regular inspection and maintenance of all parts and fasteners is necessary. Tighten all bolts and nuts. Inspect tops, seats, legs, braces, and fasteners periodically for wear or vandalism. Replace broken or worn parts immediately or take equipment out of service until repairs are made. Use genuine Tropitone® replacement parts.

ASSEMBLY PROCEDURES

To ensure proper assembly, it is suggested that you take adequate time to locate and identify each part. To prevent scratching of the finished pieces, we recommend this unit to be assembled on a clean, flat, surface with a drop cloth, allowing plenty of working room. **Also please read the instructions and study the sketches very carefully.** A little extra time spent before assembly will be well worth it in performing a complete, proper assembly. Please note that all parts have been pre-cut and pre-drilled.

During the assembly process leave all bolts and nuts “finger tight,” until the entire unit is completely assembled. This allows room for movement to level or adjust all seats, tops, benches, framework, and braces if necessary. **After final adjustment and leveling, permanently tighten all nuts, bolts, and fasteners.**

WARNING: The proper installation for Tropitone® products may depend upon many factors unique to the site, location, or use of a particular product. Consult with your contractor or other professional to determine your specific installation requirements.
Hardware for surface mount not included.

IMPORTANT: Assemblers should be reasonably skilled in the assembly of commercial grade/heavy duty fabricated aluminum and steel equipment.

MODEL NO. 4B1622D1111, 4B1622D1113, 4B1622D1411, 4B1622D1413

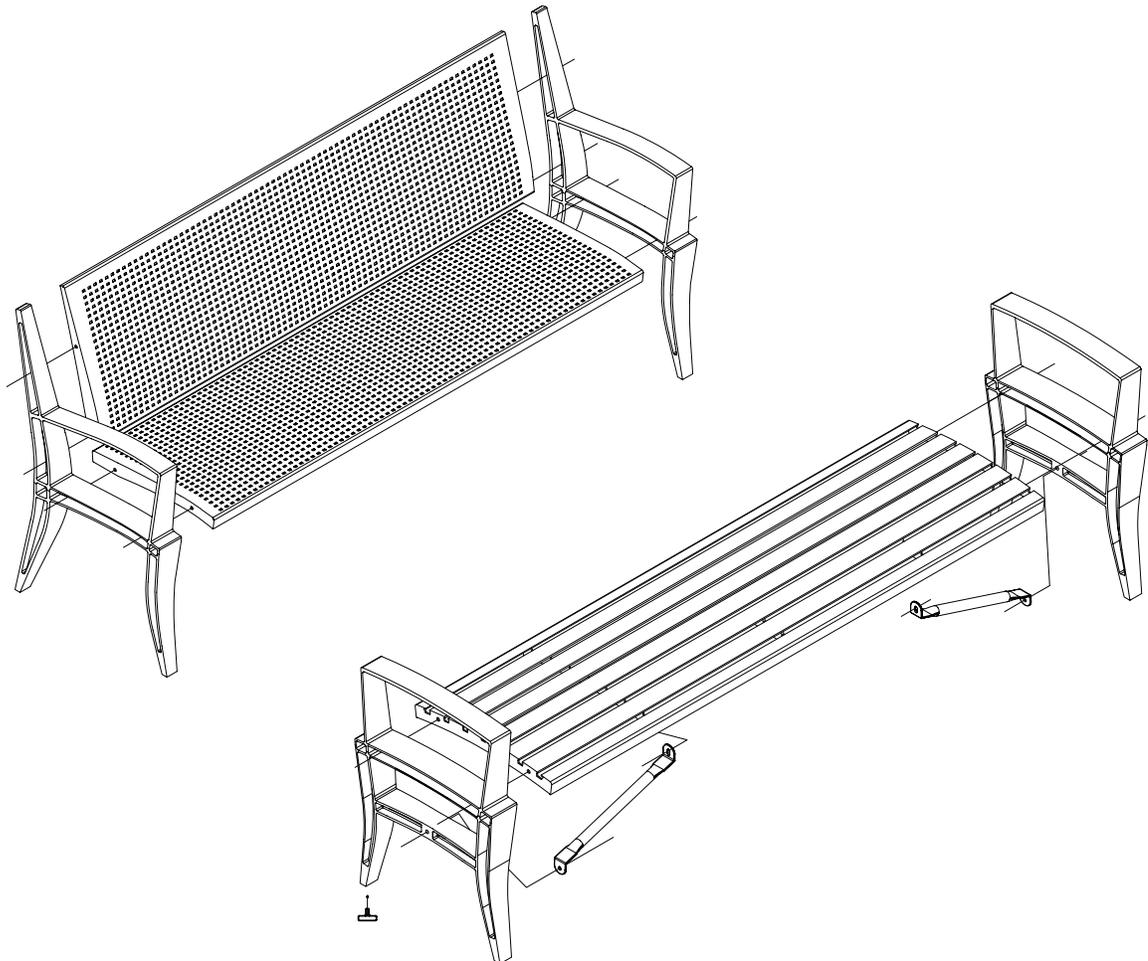
STEP 1: Attach seat to leg and using one 5/16" x 2 1/2" machine screw with one 5/16" split washer, and one 1/4" flat washer per each bolt hole.

WITH BACK ONLY - STEP 2: Attach back to leg using one 5/16" x 3" machine screw at bottom hole and one 5/16" x 2 1/2" machine screw at top hole. Use one 5/16" hex nut with one 5/16" split washer and one 1/4" flat washer per each bolt hole.

STEP 3: Repeats STEPS 1 and 2 for opposite side.

STEP 4: Level, fully tighten with proper tools.

WITHOUT BACK ONLY - STEP 5: Attach brace to leg using one 5/16" x 3" machine screw. Attach opposite end of brace to seat using one 5/16" x 1 1/2" machine screw. Use one 5/16" hex nut, one 5/16" split washer and two 1/4" flat washers per each bolt hole.



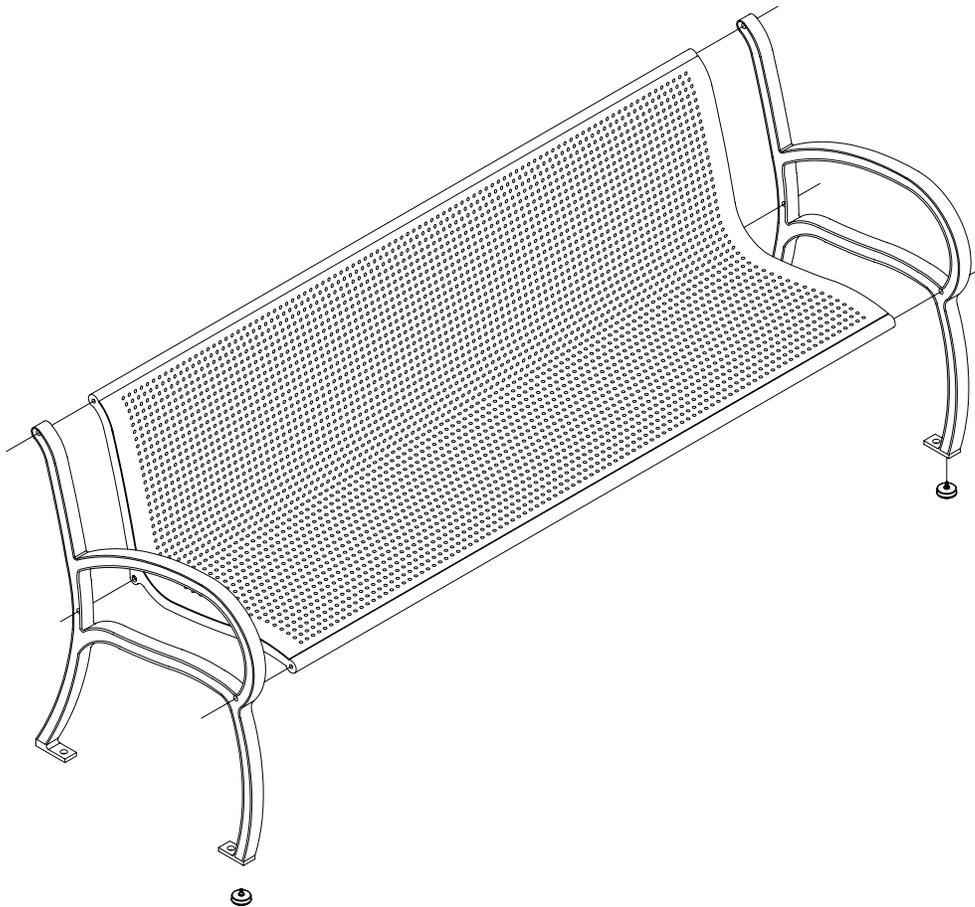
**MODEL NO. 4B1622W1112, 4B1622W1113, 4B1622W1119, 4B1622W8112,
4B1622W8113, 4B1622W8119**

STEP 1: Attach bench seat to leg, using one 5/16" x 1 3/4" socket head screw, one flat washer, one lock washer, and one nut per each bolt hole.

STEP 2: Repeat STEP 1 to complete installation for opposite side.

STEP 3: Level, fully tighten with proper tools.

STEP 4 (OPTIONAL): Prepare and place the foundations securement hardware in its new location. When the foundation securement hardware has been installed, place the unit in its chosen location and secure to the foundation. Tighten all fasteners with proper tools.



MODEL NO. 4B1622W0112, 4B1622W0113, 4B1622W0119

STEP 1: Attach leg to right side of bench seat, using one 5/16" x 2 1/2" machine screw, one flat washer, one lock washer, and one nut per each bolt hole.

STEP 2: Attach leg to left side of second bench seat, using one 5/16" x 2 1/2" machine screw, one flat washer, one lock washer, and one nut per each bolt hole.

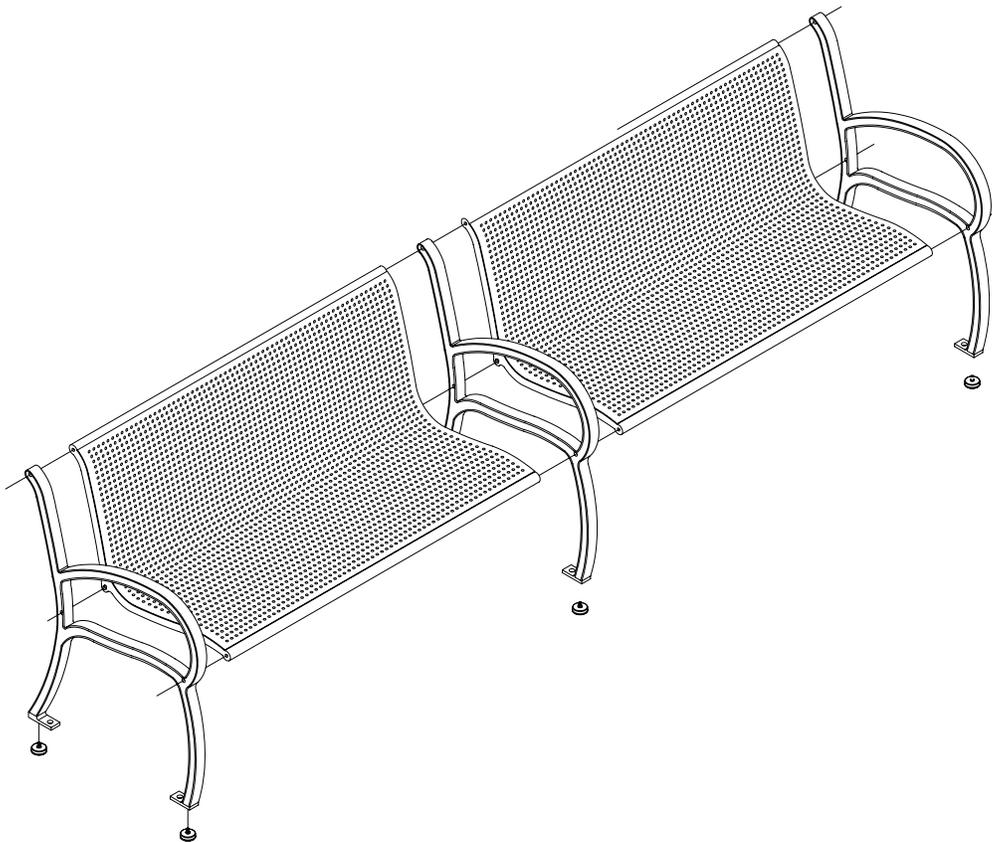
NOTE: Must assemble two bench sections with legs attached to ends with center unassembled until next step.

STEP 3: Attach center of both sections to center leg, using one 5/16" x 2 1/2" machine screw, one flat washer, one lock washer, and one nut per each bolt hole.

NOTE: Insert the machine screws thru the bench mounting holes on one side then thru the leg holes. Lift other bench, inserting the screws thru bench holes and secure with hardware.

STEP 4: Level, fully tighten with proper tools.

STEP 5 (OPTIONAL): Prepare and place the foundations securement hardware in its new location. When the foundation securement hardware has been installed, place the unit in its chosen location and secure to the foundation. Tighten all fasteners with proper tools.



MORE INFORMATION

For care and cleaning instructions refer to the Tropitone® Care, Maintenance, Safety, & Warranty Information guide included with your furniture and available at www.tropitone.com - click on Product Care.

If you have difficulty understanding any of the instructions and need assistance, please call Tropitone's Customer Service Center at 949-951-2010.

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